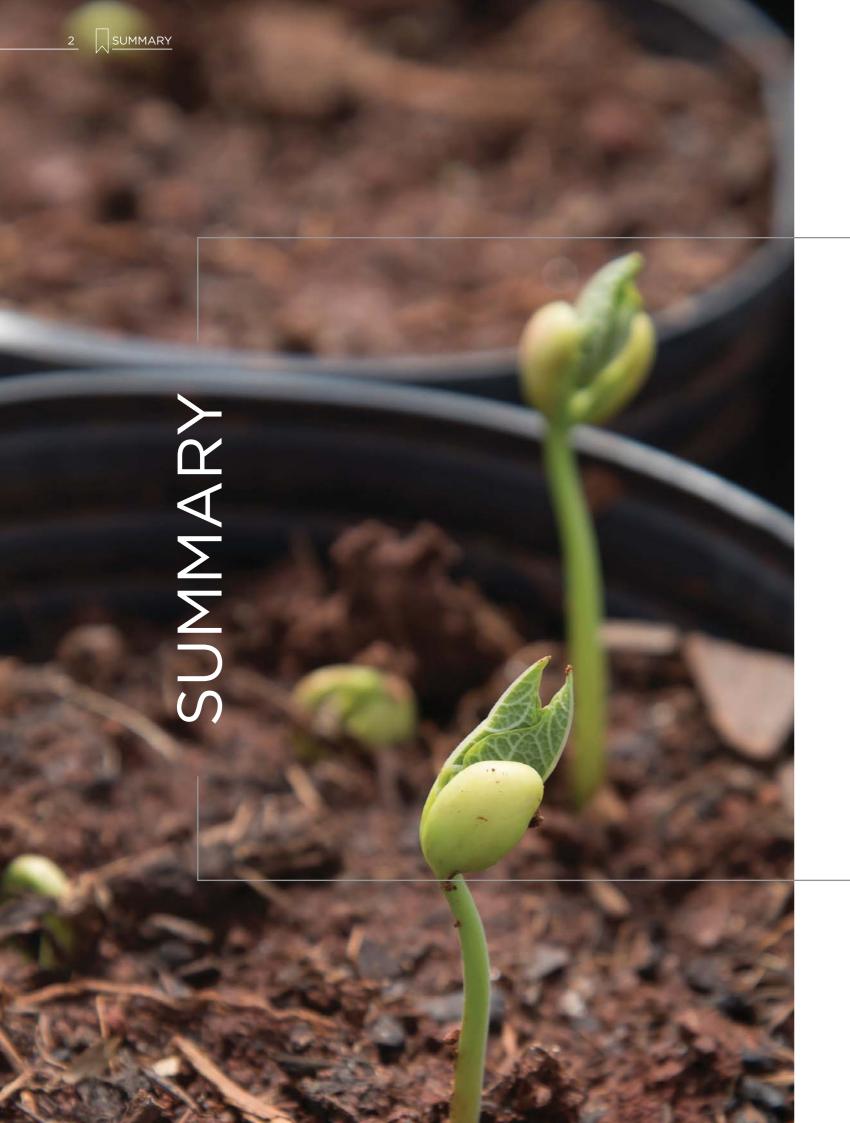
2017

SUSTAINABILITY REPORT





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CREDITS

MESSAGE FROM THE PRESIDENT DIRECTOR

GRI 102-14, GRI 102-15

We are pleased to present the ninth IHARA's Sustainability Report, sharing with our stakeholders the achievements and challenges that were part of our daily lives in 2017.

Despite the economic and political scenario of uncertainty, displayed throughout 2017, we reached the end of the year with satisfactory net profit results.

For our customers, the economic scenario has been challenging, with restricted access to credit and great concern in the management of financial resources. Nevertheless, Brazilian farmers showed resilience and progressed a step further into the adoption of technology to protect crops and proved their competence, harvesting the largest agricultural harvest in our history.

OUR MISSION IS TO CONTRIBUTE TO THE PROGRESS AND COMPETITIVENESS OF BRAZILIAN AGRICULTURE.

That was not the case for the overall market. though. Affected by excess inventory and technology changes, it was reduced in almost 10% during the year.

For 2018 we can already see a progress in macroeconomic indicators, which point to a still timid recovery of growth and brings to an end one of the worst recessions in the history of our country. However, we are wary of the external environment as well as of an internal environment that is still troubled and unstable by the upcoming presidential elections.

Our company, with the mission of "contribute to the progress and competitiveness of Brazilian agriculture", launched 15 new products in 2017, which brought greater security and safety to the farmer, modernizing our formulations and complementing our portfolio.

We have still drastically reduced our indebtedness, completed another stage of investments in our Research Center and modernized our website, perceiving sustainable concepts such as reduction of water and energy consumption and low generation of waste, with increasingly effective solutions for country persons and more sustainable for the environment.

We created and structured - in order to strengthen our corporate governance - the Board and Ethics Committees, promoting a secure path for confidential communications

through the Ombudsman channel. In addition, we have made significant progress in the Corporate Risk Committee, in which we identified the 11 main risks that significantly impact our business and developed mitigation plans for each of them.

We started a new process of development of the field force, increasing our team, investing in several trainings and improving the employee reward system.

environmental indicators of water consumption, energy and waste generation, achieved reductions of 10%, 5% and 10%, respectively, as a result of the investments made during the year and improvements implemented in our production process.

We believe that we have taken a few more steps in the development of our management system and that we can strongly dedicate ourselves to our sustainable market growth plan.

We have achieved important awards during 2017, which shows that our management model and discipline in its application are on the right way, constantly respecting the sustainability pillars. We were once again recognized with the first place



in the award "Best of Agribusiness", from Globo Rural magazine, in the category Agrochemicals. In the Dinheiro Rural Magazine's "Best of Agribusiness" award, we won the first place in the "Fertilizers and Agrochemicals" category, for the sixth consecutive year, and, for the second time, the best financial management, in "Indirect Agribusiness".

In 2018 we will continue to invest in expansion and diversification of our manufacturing plants, in the modernization of formulations and in research and development. We will work to raise the levels of our indicators of water consumption, energy and waste generation.

We remain firm and passionate about what we do, believing in a responsible management to be sustainable in our business model.

Have a good reading!

I LAKA

ABOUT IHARA

GRI 102-1, GRI 102-2, GRI 102-3, GRI 102-4, GRI 102-5 IHARA invests permanently in research and development in order to always launch new products that meet the complex needs of agriculture, with productivity and sustainability.

For more than 50 years IHARA has been working with Brazilian farmers to protect their crops against pests, diseases and weeds. Under the Japanese culture of quality management, the company maintains strict production standards and highly technical sales team, offering more than 60 pesticides, including fungicides, herbicides, insecticides and specialty products.

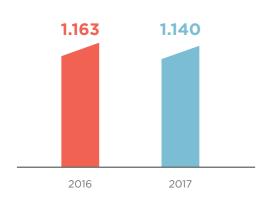
Delivering solutions is only part of our job. IHARA invests permanently in research and development, in order to always launch new products that meet the complex needs of agriculture, with productivity and sustainability.

IHARABRAS S/A Indústrias Químicas is a closed-capital national corporation that has Japanese capital and operates in Brazil. The company has a production plant located in the city of Sorocaba, São Paulo, and five distribution centers, located in the states of Bahia, Goiás, Mato Grosso, Paraná and Rio Grande do Sul. In 2017 the company employed 644 people, of whom 605 were self-employed and 39 outsourced.

COMPANY'S SIZE

GRI 102-7

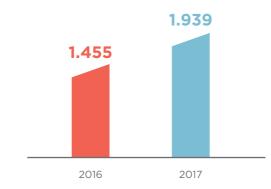
NET SALES - R\$ billion



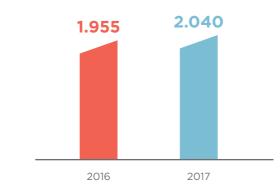
TOTAL CAPITALIZATION BROKEN DOWN IN TERMS OF DEBT AND

EQUITY - R\$ billion

(considering the amounts of suppliers, financing, accounts payable and provisions, and shareholders' equity)



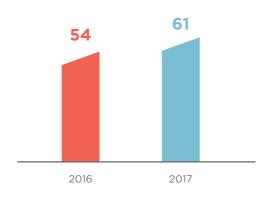
TOTAL ASSETS - R\$ billion



COSTS - R\$ billion



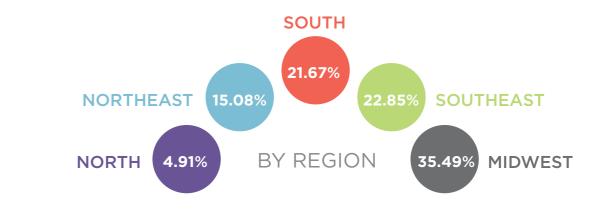
PORTFOLIO DIVERSITY



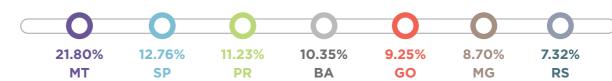
MARKETS SERVED

GRI 102-6

IHARA has been active in the Brazilian pesticides market for 52 years, bringing products and services to rural producers, thus contributing to the progress and competitiveness of Brazilian agriculture.

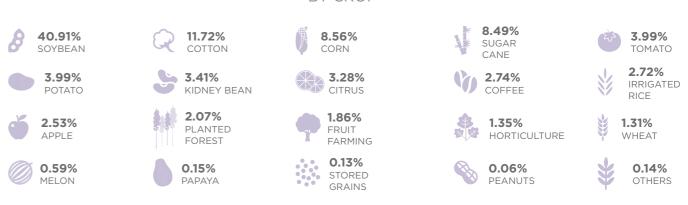


BY FEDERAL STATE



The remainder is divided among the other Brazilian states.

BY CROP



BY CLIENTS AND BENEFICIARIES



TIMELINE

1965

IHARA is founded in São Paulo (SP), under the name Mitsui IHARA S/A Chemical Industries (70% of Mitsui Co. and 30% of IHARA Agroch. Kumiai). Located in the district of Jaguaré, it is the result of the purchase of Agropecuária e Comercial Maracanã S/A.

The seminantic fo

1970 - 1989

The company's factory is officially inaugurated in Osasco (SP).

After the sale of all shares of Mitsui Co. to Kumiai Chemical, the company adopts the name IHARABRAS S/A Indústrias Químicas.

IHARA inaugurates its Industrial Park in Sorocaba (SP), with formulation units, facilities and packaging warehouses.

With the sale of its shares to Agroinvest Kayatani S/A, IHARA makes its capital mostly Brazilian, reinforcing respect and trust for the national soil. The management of the São Paulo office is transferred to the industrial park in Sorocaba, unifying the company's activities.

1990 - 1997

Inaugurating new facilities, IHARA begins to synthesize the molecule of the herbicide Propanil and begins the synthesis of the fungicide Thiophanate Methyl, through a technology transfer agreement of Nippon Soda Co. Ltda. and support from Sumitomo Corporation.

2003 - 2004

IHARA invests in its facilities, expanding and renovating the office and building the Community Center, and returns to be a Japanese company under the Nippon Soda, Kumiai Chemical and Sumitomo Corporation shareholder control. Its revenue reaches US\$100 million.

2010 - 2011

The project to modernize the plant for new formulations and acceleration of the projects under development is underway.

IHARA's former Brazilian parent company sells all of its shares, and Mitsui Chemicals Agro and Nissan Chemical enter as shareholders of the company.

2012 - 2014

The company continues to invest in improvements: the new powder plants begin to be delivered; installation of a new Effluent Treatment Station, with an innovative concept of reuse of treated effluents. New projects are being developed as new molecules arrive from Japan. New investments are made in the Research Center and external bases, contributing to an advance in the capacity to install field tests. Between 2013 and 2014, IHARA also invests in the construction of a new Distribution Center and expansion of the plant aiming the segregation of the herbicide area at its headquarters in Sorocaba. In addition, the company takes an important step in the field of organic products.

2015 - 2016

In 2015 IHARA reaches its 50th anniversary! To celebrate this milestone, the company prepares various social and cultural actions, such as the installation of artesian wells in the northeastern semi-arid and musical and theatrical projects. In 2016 IHARA begins to reap the rewards of investments with the approval of new products.

2017

Launching 15 new products on the market, IHARA undertakes a significant renovation of its portfolio, guided by the constant search for more effective and less risky products.

Agricultura é a nossa vida

2017 AWARDS



Best of the Agribusiness of the Globo Rural 2017's Yearbook 1st place in the Pesticides category



Forbes Brasil Magazine
Julio Borges Garcia was
recognized by the award "The
Brazil's 25 Best CEOs 2017"



The Best of the Agribusiness of the magazine Dinheiro Rural
1st place in Financial Management in Indirect Agribusiness
1st place in Fertilizers and Pesticides



Full Energy Magazine
Julio Borges Garcia, IHARA CEO,
was elected one of the 100 Most
Influential of Energy of 2017, in
the Technology category



Best and Largest in Exame magazine highlight in Fertilizers and Pesticides, in the Agribusiness Best category

among the 400 largest in the sector among the country's 1,000 largest



Sumitomo Corporation of the Americas (SCOA) - Annual President's Award recognition to IHARA and to its CEO Julio Borges Garcia for the performance and excellence



IHARA'S MISSION, VISION, BELIEFS AND VALUES

GRI 102-16

MISSION

To contribute to the progress and competitiveness of the Brazilian agriculture.

VISION

With creativity and pioneering spirit, we will make Brazil the largest agricultural country in the world.

Always united and striving for the same goals, let us make IHARA a first-class company.

With confidence and cooperation, let us help each other to improve and make life stable for everyone.

In any matter our decisions are based on:
loyalty, justice, courage, love and humility,
in this order. We are responsible for
our company, our brand and our
image. We are proud of
our "IHARA Way of

Being".

BELIEFS AND VALUES 1

Our Beliefs and Values base IHARA's strategies and decisions, guiding our behavior.

We are attentive and open to change, and we will make the necessary changes, always with the noblest senses.

We have a reason to exist. Our Beliefs and Values have high dimensions that express our desire to serve our clients with excellence.

OUR PLANET

The world will need more and more food. We will always respect natural resources in the pursuit of productivity. Everything is interconnected: Earth, Water and Air are the greatest assets of mankind.

We will have the utmost responsibility in how to treat them. Feeding the world by preserving these assets is true sustainability.





OUR COUNTRY

We are "owners" of this country. We believe that Brazil is the most viable alternative to feed the world.

We use all our energy for this noble mission.

We promote creativity and innovation. We believe that science and technology can solve Brazil's productivity challenges.

OUR COMPANY

We believe that through ethical, humble and committed conduct we can surpass and surprise the expectations of the interested parties.

Great accomplishments do not occur overnight, they result from the sum of small achievements made step by step with determination and courage. What matters is sustainable results.

We share and celebrate our accomplishments by strengthening relationships and immediately seek new challenges.

We develop solutions for agriculture. We work to serve the farmers, because they are the reason for our existence.

We are a Research and Development company. Innovation and strategic alliances cooperate with these goals.

We are united as one family, and we live each one for all. Our strategic movements are concerned with the collective.

We prefer to respect the knowledge gained from experience to the theoretical knowledge, however, these can not be despised.

In any matter our decisions are based on: loyalty, justice, courage, love and humility, in this order.

We are responsible for our company, our brand and our image. We are proud of our 'IHARA Way of Being'.



rewarded appropriately. We dream big. We believe that

human capacity is unlimited and we always challenge ourselves.

We believe in leadership by example. Select and train people to be better than us. We evaluate our leaders for the quality, altruism and commitment of their teams.

Trust is the foundation of our relationships. Our people deliver results by acting with integrity, loyalty and justice, respecting laws and moral principles.

We have humility as principle. We value the ability to hear, to diverge and to express respectfully.

diversity, that is, life in all its forms.

We look for people with initiative and creativity and cultivate them as high value.

We are enthusiastic. We dedicate ourselves to work with energy and passion, finding satisfaction and pleasure. When work is pleasure, responsibilities are fulfilled naturally.

Our people have a passion for challenges. We have the spirit of business owners, which is reflected in our actions.

We are committed to our goals and we face challenges with courage and joy. Given mission is accomplished mission.

INSTITUTIONAL RELATIONSHIPS

GRI 102-13

IHARA has institutional relationships with several organizations, amongst which:

- Associação Nacional de Defesa Vegetal (ANDEF)
- Associação Brasileira de Normas Técnicas (ABNT)
- Conselho Superior do Agronegócio (Cosag) linked to Federação das Indústrias do Estado de São Paulo (Fiesp)
- Fungicide Resistance Action Committee (FRAC)
- Herbicide Resistance Action Committee (HRAC)
- Insecticide Resistance Action Committee (IRAC)
- Instituto Nacional de Processamento de Embalagens Vazias (inpEV)
- International Life Science Institute (ILSI)





of products that are truly capable of contributing to the progress and competitiveness of Brazilian agriculture, working to present increasingly effective and safe options. IHARA's portfolio is focused on product quality and offers differentials beyond what is required by current legislation.

IHARA portfolio is focused on increasing productivity with high quality in a sustainable way, which demands great investment in technology and research. So as to accomplish that, the company has the Ihara Research Center, with 330,524m² area for cultivation and product testing, thus being able to develop new molecules with the highest standard and compliance.

GRI 102-2

IHARA is a company of Research and Development solutions for agriculture. Currently it offers more than 60 agricultural defenses (fungicides, insecticides, herbicides, biological defenses and special products), for more than 70 crops, adapted to the climate and reality of Brazil. This production reaches the farmers through cooperatives, resales and direct sales of the commercial team.

Thinking of producing quality products in a sustainable way, since 2010, IHARA has established the concepts for all its manufacturing plants focused on the 3 Rs: Reduce, Reuse and Recycle.

Based on the mission to have a complete portfolio and active presence for all crops, in 2017 we launched 15 new products; among them we had 4 herbicides, 3 fungicides, 3 insecticides, 2 biological, 1 acaricide and 2 special products. And 10 new products are planned for 2018.

Offering ever safer products is one of IHARA's main objectives. Thus, in 2016 the company began the production of formulations in dispersible granules, which allow a safer application. In 2017 a new product was introduced with this type of formulation, doubling the volume produced by IHARA, compared to 2016. For 2018 the company plans to launch two more products with these characteristics, increasing the farmer's safety in handling.

PRODUCT REGISTRATION

GRI 416-1, GRI 416-2

In the process of developing its products, IHARA takes into account the impacts on human health and the environment, in order to select only those compounds that are safer. Its sales team is qualified to answer technical questions and provide guidance on the correct and safe use of all products manufactured by IHARA.

In 2017 IHARA performed registration submissions of 4 new products and 14 submissions of use extensions for crop inclusion. These products underwent a technical evaluation for the control of pests, weeds and diseases, and their formulations were developed by IHARA's own team and tested to have a lesser impact on the previously mentioned aspects, human health and the environment.

In order to manage any impact related to health and safety and to maintain compliance, IHARA relies on the Sogi tool of the Integrated Management System, which allows analyzing the causes of eventual nonconformities and drawing up action plans and verifying their effectiveness. Sogi was an important improvement of the Integrated Management System, which contributed significantly to IHARA reaching the end of 2017 without any non-compliance with a warning or a fine deemed appropriate in the aspects of product registration.

MEASURES TO ENSURE THE HEALTH AND SAFETY OF THE **USE OF PRODUCTS** GRI 416-1

IHARA products require special care because they are high technology products. With awareness of the risks to the health of the producers, IHARA treats the issue with professionalism, stimulating the farmers to protect themselves in the use and correct amount of application. It also expands your sales force to a correct attendance present, recommending only what is needed, at the right time and appropriate doses. In addition to complying with legal requirements, it makes the best efforts to move society, distributors and the chemical industry to follow examples of education in the field.

IHARA develops and maintains several projects aimed at disseminating good practices in this area among farmers, such as Cultivida and the IHARA Sustainability Program detailed below.

IHARA PORTFOLIO

LABELING AND PRODUCT INFORMATION

GRI 417-1

IHARA develops the labels and package leaflets of all its products in accordance with legal requirements, providing information on the correct use of the product, its composition and active ingredients, as well as the indication of environmental hazard and toxicity to health, all in accordance with Decree No. 4,074, dated January 4, 2002, Article 49. They also report on the approval of the National Sanitary Surveillance Agency (Anvisa), the Brazilian Institute for the Environment and Resources Natural Renewable (Ibama) and the Ministry of Agriculture, Livestock and Supply (MAPA), as provided in articles 43 and 50 of the same decree. IHARA is responsible for the registration of the labels and package inserts, while the third-party products are the responsibility of the registrar.

CULTIVIDA

In 2012 IHARA launched the Cultivida project, an initiative dedicated to supporting the adoption of good practices in the use of pesticides. The project carries out actions to disseminate the correct use of the products and to enable the public health agents to identify and treat

eventual cases of intoxication by these compounds, as well as to evaluate the health conditions of the rural population. Thus, the initiative collaborates to reduce the cases of intoxication and occupational accidents related to these products in Brazil.

Between 2012 and 2016, Cultivida toured 20 municipalities in 13 states, benefiting more than 8,000 people, including health workers and farmers from small farms and their families. The focus was on areas



of small farms, where the family itself is responsible for the application of agrochemicals, since this population is the most exposed and lacking information on agricultural pesticides. This public was affected by information related to good agricultural practices, such as the use of personal protective equipment (PPE), application technology, the final disposal of empty containers, the use of pesticides and other family health issues, such as women's health. In addition to lectures, educational and play activities were used to sensitize as many people as possible.

Through a partnership with the State University of Campinas (Unicamp), Cultivida also involved the training of health professionals from the Unified Health System (SUS) of the regions. Altogether, 1,738 health workers were trained in the five years of the project, with the objective of enabling them to implement the Program for Health Monitoring of Populations Exposed to Agricultural Defenses, carried out by health professionals with experience in Clinical and Analytical Toxicology.

Although during this period the project did not identify cases of intoxication caused by the use of our pesticides, field visits and interviewees' reports revealed several cases of inappropriate

use of PPE in their handling and application.

Faced with this reality, in 2017 IHARA decided to continue the Cultivida project, focusing on the free distribution of PPEs to small farmers, who primarily use manual product applications and are in regions where the exposure was greater and the level of information lower. In this way, the company developed suppliers in Brazil and abroad, registering with the Ministry of Labor and Employment to import and market such equipment. Subsequently, it distributed more than 110 thousand PPEs to producers, through resellers and cooperative partners. The equipment is accompanied by alerts that aim to make users aware of the importance of protection.

Considering the work fronts discussed above, IHARA's investment in the Cultivida project exceeds the R\$2.5 million mark, not including the hours costs of dozens of company professionals involved in the definition and execution of the actions.

For 2018 we will expand to 130 thousand PPEs in distribution. Each year a new evaluation is carried out to increase the delivery of equipment and project continuity.

IHARA SUSTAINABILITY PROGRAM

IHARA Sustainability Program aims to engage its clients in the sustainability theme by designing projects that can bring economic advances, reduce negative impacts on the environment and increase positive impacts on society.

In 2017 the main theme of the program was "Correct use of pesticides, focusing on the use of PPE", addressing an issue that has proven to be of great relevance to the safety of agricultural activity. The winners of this edition were clients Sasahara, Bom Jesus and Frisia, with the projects "The place also teaches", "Caring for the next" and "Correct use of agricultural protection and use of PPEs", which aim at distribution and awareness of the correct use of PPE in the handling of Agricultural Defenses.

RECYCLING OF PACKAGING

IHARA seeks to act responsibly in the conduct of its activities, acting as a promoter of sustainable agriculture, aligned with its philosophy, principles and values. Aware that this care should extend to the environmentally appropriate destination of post-consumer pesticide packaging, the company has provided great support to inpEV http://inpev. org.br/index, which is dedicated to this goal. Created in 2001 to represent the agrochemicals manufacturing sector, inpEV guides its activities in the dynamics of reverse logistics, articulating all links in the chain of this sector.

IHARA participates in the Campo Limpo System (SCL) - coordinated by inpEV -, which includes 108 manufacturers and marketers of pesticides, about 260 associations of distributors and cooperatives throughout Brazil, 11 recycling partners and 4 incinerators. The Clean Field System is a global reference when it comes to the disposal of agrochemical packaging, and 94% of the primary packaging of agricultural pesticides and 80% of the total volume of packaging in the sector are being received and final disposed in Brazil. It places the country in the position of world leader in the business.

The company is part of the inpEV Board of Directors and the Board of Directors of the company Campo Limpo Reciclagem e Transformação de Plásticos Ltda., of which it is a shareholder. In addition, it acquires packaging and lids, contributing to the reduction of CO2 emissions in the atmosphere and the consumption of non-renewable inputs, such as oil.

The Campo Limpo System has a structured and prepared network for orientation, multiplication of knowledge about responsibilities and operational procedures, receipt and destination of empty packages. It also brings benefits to future generations, by acting directly in the formal education of small citizens with the Campo Limpo Environmental Education Program, which, through partnerships with municipal and state education departments, teaching cores and schools, offers a complement

Compared to 2016, the purchase of recycled lids increased 53% and the purchase of recycled packaging increased 63%.

to the curriculum of students of the 4th and 5th years of elementary school. With content related to the environment and following the recommendations of the National Curricular Parameters (PCN), about 230 thousand students enrolled in more than 2.300 registered schools. in 294 Brazilian municipalities, participated in the program in 2017.

In 2017 an eco-efficiency study, commissioned by inpEV and conducted by specialized consultancy, compared two scenarios: the environment with and without the performance of the Campo Limpo System, during the period between 2002 and 2017. Taking into account the whole life cycle of packaging (from the extraction of raw materials to recycling or incineration), the system allowed a reduction approximately 2.5 million homes in one year; avoided the emission of 625 thousand tons of CO2 equivalent; avoided the extraction of 1.4 million barrels of oil and avoided the generation of a solid waste volume equivalent to what would be generated in eleven years by a city of 500 thousand inhabitants.

In the social sphere, the program generates 1,500 direct jobs. Due to the environmental and social gains, the existence of the Clean Field System results in important benefits for the whole society.





The General Meeting is held annually to render accounts to shareholders and to society, and the Board of Directors meets every month to monitor the results. At the end of each year, IHARA announces its results and main achievements through the Annual Economic

Report, and publishes all of its financial statements, which are audited by a large external audit firm.

In 2017 IHARA implemented two more items in corporate governance, developed the map of the main risks and implemented the Board and Ethics Committee, allowing any employee, supplier, customer or any interested party to register denouncements about the company at the highest level through the Ombudsman's Office. These items are detailed below.

STRATEGIC COMMITTEES AND ETHICS BOARD

INTERNAL AUDIT COMMITTEE

The committee seeks to work in the prevention of financial diversion, fraud, risk management and also acts in the economic, social and environmental pillars.

STRATEGIC PLANNING COMMITTEE

This committee aims to define the strategy to be implemented so that the company can achieve the established goals.

RISK MANAGEMENT COMMITTEE

GRI 201-2, GRI 102-11

Formed by IHARA directors and managers, this committee is responsible for reducing

the company's exposure to the main risks, through the identification and evaluation of risks, and the definition and implementation of actions.

In 2017 the IHARA Risk Management Committee worked on the mapping of the main corporate risks and controls for its mitigation. The measures of risk or opportunity management were the development of flows that contemplated the main corporate risks and validation of their respective controls, in order to mitigate them in a structured way.

RISKS ASSOCIATED WITH CLIMATE CHANGE

GRI 201-2

The risks and opportunities identified by IHARA related to climate change can be classified as: those arising from physical changes associated with climate change (such as floods, droughts



and heat illness); regulatory, due to changes in the regulatory scenario; and others, such as the availability of new technologies, products or services.

In recent years, the main factor of climatic risk for the company has been the occurrence of droughts in several regions of the country. The high indebtedness due to the low productivity, have led some clients to default.

IHARA defined the following actions to identify and assess risks arising from climate change: constant analysis of the accounts receivable area; monitoring of crops; credit analysis; use of customer rating to determine credit limits; monitoring the internalization of guarantees; visits to clients.

PORTFOLIO MANAGEMENT COMMITTEE

This committee has the task of evaluating future market needs, analyzing the company's current portfolio and defining the products to be developed.

CREDIT MANAGEMENT COMMITTEE

The committee seeks to reduce the non-payment likelihood by customers, by assessing their financial capacity for credit availability decision.

LEGAL ASSISTANCE COMMITTEE

This committee evaluates the level and quality of the company's service to the laws applicable to the business, defining actions and priorities for the full compliance with the legal requirements pertinent to its activity.

SUSTAINABILITY COMMITTEE

The main objective of this committee is to reduce the use of natural resources by IHARA, through short, medium and long-term actions in the economic, social and environmental spheres.

INTERNAL WORKPLACE ACCIDENT PREVENTION WEEK (SIPATMA) COMMITTEE

committee evaluates and defines actions needed to improve the work environment.

INVESTMENT COMMITTEE

The committee is responsible for evaluating and directing its investments, seeking the best balance between risk, liquidity and return. The results of 2017 were positive and reached a profitability of 105% on the indicator used as benchmark.

COUNCIL AND ETHICS COMMITTEE

CORPORATE GOVERNANCE

Formed by a team of IHARA's Senior Management, the Ethics Board was implemented in 2017 and its purpose is to disseminate and maintain ethical business concepts, to cooperate with the public administration in any investigation and to investigate complaints received by the company's Ombudsman.

In 2017 members of the Ethics Board committed to disseminating the content of the Code of Conduct and Ethics to company suppliers, seeking to publicize and clarify IHARA's way of doing business. It is the task of the Ethics Committee to have an educational agenda, to stimulate, disseminate and perpetuate among employees the culture of business ethics and knowledge of the Code of Conduct and Ethics.

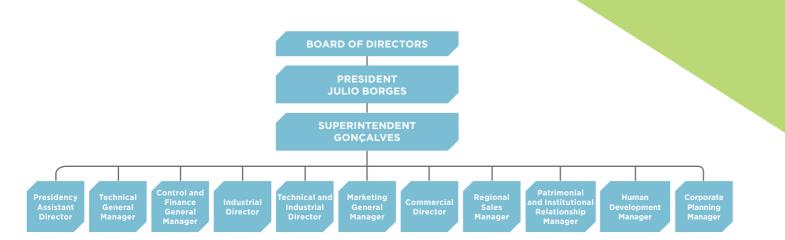
The committee has the role of disseminating in the company the work defined in the Ethics Board.

Channels of communication made available:

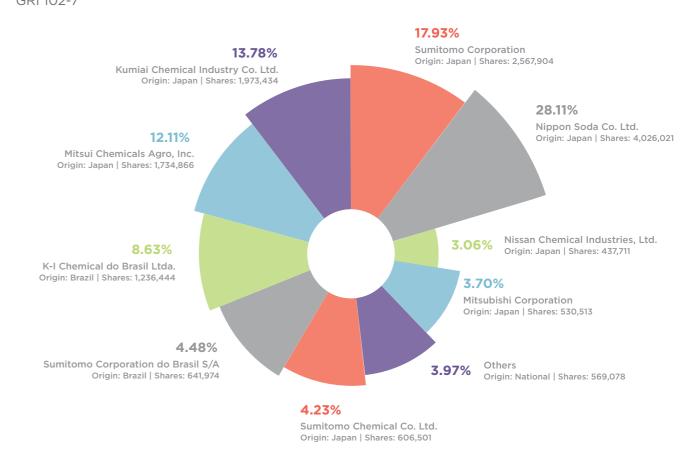
- Totens in IHARA's main ordinances and in the place of coexistence:
- - Telephone channel: (5515) 3235-7777;
- - E-mail: ouvidoria@ihara.com.br;
- Website: http://www.ihara.com.br/fale-conosco (click on "Ouvidoria")

CODE OF CONDUCT AND ETHICS

ORGANIZATIONAL STRUCTURE



CORPORATE STRUCTURE



In 2017, 100% of the members of the main groups responsible for IHARA's corporate governance were men, of which 77.78% were older than 46 years and 22.22% were between 36 and 45 years old.

MEMBERS OF GOVERNANCE BODIES BY AGE GROUP AND GENDER - GRI 405-1

| EMPLOYEE CATEGORY | Administrative Council | Executive Board | General Management | Total | Percentage (%) |
|---------------------|---------------------------|--------------------|-----------------------|-------|-------------------|
| AGE GROUP | | | | | |
| Above 46 years | 6 | 7 | 1 | 14 | 77.78 |
| From 36 to 45 years | 2 | 0 | 2 | 4 | 22.22 |
| GENDER | | | | | |
| Male | 8 | 7 | 3 | 18 | 100.00 |
| Feminino | 0 | 0 | 0 | 0 | 0.00 |



DIRECT ECONOMIC VALUE GENERATED AND DISTRIBUTED

GRI 201-1

This indicator points to IHARA's effective contribution to the generation of wealth of the economy in which the company is inserted, in a global vision of performance, since it results from the combined effort of all its factors of production.



| | 2016 | 2017 |
|---|---------------------------|----------|
| STATEMENT OF ADDED VALUE | E (IN%) | |
| Shareholders | 16.78 | 15.86 |
| Employees (remuneration and benefits for employees) | 25.82 | 24.66 |
| Government | 31.71 | 26.62 |
| Retained earnings | 40.09 | 37.97 |
| Interest and rents (operating costs) | -14.40 | -5.11 |
| STATEMENT OF ADDED VALUE - SUMMARY | Y (IN MILLIONS R \$) | |
| Income | 1,178.13 | 1,161.03 |
| Inputs acquired from third parties | 872.70 | 845.97 |
| Gross added value | 305.42 | 315.05 |
| Withholdings | 17.44 | 13.54 |
| Net added value produced by the organization | 287.99 | 301.51 |
| Added Value Received on Transfer | 101.81 | 91.26 |
| Total added value to be distributed | 389.80 | 392.77 |
| STATEMENT OF ADDED VALUE (IN | R\$ MILLION) | |
| INCOME | 1,178.13 | 1,161.03 |
| Sales of goods, products and services | 1,198.43 | 1,167.83 |
| Provision for doubtful accounts - Reversal / Constitution | -20.30 | -6.80 |
| INPUTS ACQUIRED FROM THIRD PARTIES (INCLUDES ICMS AND IPI) | 872.70 | 845.97 |
| Raw materials consumed | 616.34 | 624.15 |
| Costs of goods and services sold | 140.25 | 108.42 |
| Materials, energy, third party services and others | 116.11 | 113.40 |
| ADDED VALUE GROSS | 305.42 | 315.05 |
| RETENTIONS | 17.44 | 13.54 |
| Depreciation, amortization and depletion | 17.44 | 13.54 |
| ADDED NET VALUE PRODUCED BY THE ORGANIZATION | 287.99 | 301.51 |
| ADDED VALUE RECEIVED ON TRANSFER | 101.81 | 91.26 |
| Financial income | 101.81 | 91.26 |
| TOTAL ADDED VALUE TO BE DISTRIBUTED | 389.80 | 91.26 |
| DISTRIBUTION OF ADDED VALUE | 389.80 | 392.77 |
| Staff and charges | 100.63 | 96.84 |
| Taxes, fees and contributions | 123.60 | 104.57 |
| Interest and rents | -56.11 | -20.08 |
| Interest on shareholders' equity and dividends | 65.40 | 62.28 |
| Retained earnings / loss for the year | 156.27 | 149.15 |
| Note: The Added Value Received in Transfer not published in 2016 Sustainability Report has been | corrected in this version | |

Note: The Added Value Received in Transfer not published in 2016 Sustainability Report has been corrected in this version.

IF YOU ARE OUR CUSTOMER, SUPPLIER OR PARTNER, YOU ARE PROUD TO CONTRIBUTE TO THE COUNTRY AND TO THE SOCIETY THROUGH OUR COMPANY.



INTERNAL **AUDIENCE**

GRI 102-8, GRI 102-41, GRI 405-1

In 2017 IHARA increased its staff with 58 new employees compared to 2016, ending the year with 644 employees: 605 own and 39 outsourced employees. This increase in staff demonstrates IHARA's great resilience in times of crisis in the national market.

> The company's own employees are divided into 488 men and 117 women, mostly in the age group of 26 to 35 years and

concentrated in the Southeast region. Most of the positions held are salesperson, analyst, consultant, technician, researcher, and operational positions.

At IHARA, 99% of employees are covered by collective bargaining agreements - employees not covered by the agreements are only the statutory directors.

EMPLOYEES BY TYPE OF CONTRACT AND GENDER - GRI 102-8

| | 2016 | | 20 | 17 |
|--------|-----------------------|-----------------------|-----------------------|-----------------------|
| | | OWN | | |
| | Permanent Contract | Temporary Contract | Permanent Contract | Temporary Contract |
| Male | 453 | 2 | 473 | 15 |
| Female | 100 | 5 | 110 | 7 |
| TOTAL | 553 | 7 | 583 | 22 |

| OUTSOURCED | | | | | |
|------------|-----------------------|-----------------------|-----------------------|-----------------------|--|
| | Permanent Contract | Temporary Contract | Permanent Contract | Temporary Contract | |
| Male | 0 | 24 | 0 | 30 | |
| Female | 0 | 2 | 0 | 9 | |
| TOTAL | 0 | 26 | 0 | 39 | |



EMPLOYEES BY TYPE OF WORKDAY AND GENDER

| | 2016 | | 20 | 17 |
|--------|--------------|--------------|--------------|--------------|
| | | OWN | | |
| | Full time | Part time | Full time | Part time |
| Male | 453 | 2 | 480 | 8 |
| Female | 100 | 5 | 110 | 7 |
| TOTAL | 553 | 7 | 590 | 15 |

| OUTSOURCED | | | | |
|------------|--------------|--------------|--------------|--------------|
| | Full time | Part time | Full time | Part time |
| Male | 24 | 0 | 30 | 0 |
| Female | 2 | 0 | 9 | 0 |
| TOTAL | 26 | 0 | 39 | 0 |

EMPLOYEES BY FUNCTIONAL CATEGORY AND GENDER

| | OWN | | |
|--|------|--------|-------|
| EMPLOYEE CATEGORY | Male | Female | Total |
| Board of Directors | 7 | 0 | 7 |
| Management/Supervision | 68 | 14 | 82 |
| Sales/analysts/ consultants/technicians/ researchers | 237 | 63 | 300 |
| Operational | 176 | 40 | 216 |

| OUTSOURCED | | | | |
|----------------------|-------------------|---|----|--|
| EMPLOYEE CATEGORY | Male Female Total | | | |
| Operational | 30 | 9 | 39 | |

EMPLOYEES BY TYPE OF CONTRACT AND REGION

| | - " | | | |
|-----------|-----|--------------------|--------------------|-------|
| | OWN | l e | | |
| REGION | | Permanent contract | Temporary contract | Total |
| South | | 50 | 0 | 490 |
| Southeast | | 473 | 17 | 16 |
| Northeast | | 14 | 2 | 41 |
| Midwest | | 38 | 3 | 8 |
| North | | 8 | 0 | 50 |
| | | | | |

| | OUTSOUF | RCED | | |
|-----------|---------|--------------------|--------------------|-------|
| REGION | | Permanent contract | Temporary contract | Total |
| SOUTHEAST | | 0 | 39 | 39 |

DIVERSITY IN GOVERNING BODIES AND AMONG EMPLOYEES -AGE GROUP AND GENDER - GRI 405-1

| AGE GROOF AND GENDER - GRI 403-1 | | | | | | |
|----------------------------------|-----------------------|----------------------------|----------|-------------|-------|------------|
| EMPLOYEE CATEGORY | Board of Directors | Management/ supervision | Analysts | Operational | Total | Percentage |
| NUMBER OF EMPLOYEES | 7 | 82 | 300 | 216 | 605 | 100.00 |
| AGE GROUP | | | | | | |
| Above 46 years | 7 | 14 | 20 | 23 | 64 | 10.58 |
| From 36 to 45 years | 0 | 48 | 94 | 82 | 224 | 37.02 |
| From 26 to 35 | 0 | 20 | 170 | 81 | 271 | 44.79 |
| Up to 25 years | 0 | 0 | 16 | 30 | 46 | 7.70 |
| GENDER | | | | | | |
| Male | 7 | 68 | 237 | 176 | 488 | 80.66 |
| Female | 0 | 14 | 63 | 40 | 117 | 19.34 |



to meet the different target audiences present at the company.

In the last year IHARA carried out 16,583 training hours, which reached 605 employees, resulting in an average of 27.41 ² hours of training offered by employees. The company's total investment in training was R\$1.048.000.00 in 2017.

IHARA, through its Retirement Policy, establishes that any employee who has been in the company for more than 5 years and at two years of retirement (INSS), has stability. In addition, IHARA has the Retirement Support Program, which is

intended for employees who have been at least 4 years of retirement from IHARA Social Security.

IHARA Retirement Preparation Program offers 3 phases, as follows:

| 1st Phase | Sensitization Meeting. | |
|---------------------------|--|--|
| (Initiation) | Support for understanding the legal requirements. | |
| 2nd Phase (Adaptation) | Assessment of the need for psychological counseling or coaching. | |
| | Assessment of the need for legal and/or financial advisory. | |
| | Support the development of a personal plar (life plan after retirement). | |
| 3rd Phase | Transition Plan (definition of successor, transfer of activities and knowledge). | |
| (Application) | Departing Plan (dates, tributes and memories). | |

2. In 2017 the costs of language and academic training were reimbursed to the employee instead of IHARA paying directly to the service providers. Thus, these trainings were not considered in the number of training hours offered by the company.

AVERAGE TRAINING HOURS PER GENDER - GRI 404-1

| GENDER | Number of employees | Number of hours | Average per employee |
|--------|---------------------|-----------------|----------------------|
| Male | 488 | 14,417.50 | 29.54 |
| Female | 117 | 2,165.50 | 18.51 |
| TOTAL | 605 | 16,583.00 | 27.41 |

AVERAGE TRAINING HOURS PER EMPLOYEE CATEGORY - GRI 404-1

| EMPLOYEE CATEGORY | Number of employees | Number of hours | Average per employee |
|--|---------------------|-----------------|----------------------|
| Board of Directors | 7 | 190.00 | 27.14 |
| Management / Supervision | 82 | 5,387.00 | 65.70 |
| Sales/analysts/ technicians/ consultants/ researchers | 300 | 7,416.00 | 24.72 |
| Operational | 216 | 3,590.00 | 16.62 |
| TOTAL | 605 | 16,583.00 | 27.41 |

IHARA's human capital training, education and development management complies with its internal regiment policy and is planned according to the training strategy of its employees. The issues dealt with the employees include training in compliance with regulatory norms pertinent to their

activities, sales techniques, economic education and other courses of operational-technical nature and behavioral development. IHARA also offers various types of grants depending on each employee's performance and development, such as language courses and incentive programs for undergraduate and graduate courses.

PERFORMANCE EVALUATIONS

GRI 404-3

IHARA has an internal system, whose methodology is based on the evaluation by essential and specific competences and using the 360° concept. The company has its own software in line with its culture and developed by IHARA experts and professionals based on the fundamental competencies for the company. In addition to being used to evaluate possible improvement points, it is also used as a way to fill each employee's development gaps.

EMPLOYEES WHO REGULARLY RECEIVE PERFORMANCE APPRAISALS AND CAREER DEVELOPMENT - GRI 404-3

| | Number of own employees evaluated Total own employees | | Percentage of employees evaluated (%) |
|------------------------|---|-----|--|
| Board of Directors | 7 | 7 | 100.00 |
| Management/Supervision | 79 | 82 | 96.34 |
| Operational | 213 | 216 | 98.61 |
| Sales/analysts | 288 | 300 | 96.00 |

CONTRIBUTORS REGULARLY RECEIVING PERFORMANCE EVALUATIONS AND CAREER DEVELOPMENT, BY GENDER - GRI 404-3

| | Number of own employees evaluated | Total own employees | Percentage of total employees who received analysis and formal performance monitoring, by gender - (%) |
|--------|--------------------------------------|---------------------|--|
| Female | 114 | 117 | 97.00 |
| Male | 473 | 488 | 97.00 |



REMUNERATION **AND BENEFITS OFFERED TO EMPLOYEES**

GRI 202-1, GRI 401-1, GRI 401-2, GRI 405-2 IHARA aims to have a fair remuneration and benefits compatible with the market. In order to do so, IHARA makes constant use of market research aimed at comparing our model with our employees. In addition, it offers a profit sharing plan that, in addition to compensation, shares in an extraordinary way for employees to participate in the company's differentiated results.

With this focus in 2017, IHARA's benefits policy sought to understand and meet the main needs raised by employees, through the work of the Benefits area. Periodically, the company makes comparative market analyzes of the benefits offered.

BENEFITS OFFERED BY CONTRACT TYPE - GRI 401-2

| | FULL TIME | TEMPORARY OR PART-TIME |
|--|-----------|------------------------|
| Life insurance | yes | yes |
| Disability insurance and disability coverage | yes | yes |
| Parental leave | yes | yes |
| Pension plan | yes | no |
| Stock Ownership Plan | no | no |
| Health insurance | yes | no |
| Dental care | yes | yes |
| Dental allowance | yes | yes |
| Funeral assistance | yes | yes |
| Childcare assistance | yes | yes |

In 2017 IHARA had its lowest salary for men and women amounting R\$1,381.00 - a ratio of 1.47 in relation to the national minimum wage (R\$937.00).

Over the years, average wages have been equal to or above the market, see table below. In 2017 the company hired 145 employees (115 men and 30 women), mostly located in the age group between 26 and 35 years and in the Southeast region. That same year, 116 employees were dismissed (94 men and 12 women).

COMPARATIVE WAGE TABLE

| TOPICS | 2013 | 2014 | 2015 | 2016 | 2017 |
|--|--------------|--------------|--------------|--------------|--------------|
| INPC - National Consumer Price Index | 5.60% | 6.30% | 10.30% | 8.50% | 1.80% |
| IPCA - Broad national consumer price index | 5.80% | 6.60% | 9.90% | 7.90% | 2.70% |
| Chemicals Trade Union Collective Bargaining Agreement (November) | 7.50% | 7.50% | 10.30% | 8.50% | 1.80% |
| Metalworkers Trade Union Collective Agreement (September) | 8.00% | 7.90% | 9.80% | 9.60% | 1.80% |
| Chemicals Trade Union Base Salary | R\$ 1,160.00 | R\$ 1,258.00 | R\$ 1,388.00 | R\$ 1,506.00 | R\$ 1,535.00 |
| % Adjustment on Chemicals Trade Union Base Salary | 8.00% | 8.40% | 10.30% | 8.50% | 1.90% |
| IHARA Base Salary (Lower Base Salary) | R\$ 1,334.00 | R\$ 1,447.00 | R\$ 1,596.00 | R\$ 1,732.00 | R\$ 1,764.00 |
| % IHARA Base Salary X Chemicals Trade Union Base Salary | 15.00% | 15.00% | 15.00% | 15.00% | 15.00% |
| IHARA Increase Average - Variation in 12 Months | 16.20% | 17.30% | 13.20% | 11.30% | 7.60% |
| Real Increase = IHARA X Collective Agreement | 8.70% | 9.80% | 2.90% | 2.80% | 5.80% |

| PLR | 2013 | 2014 | 2015 | 2016 | 2017 |
|---|------------|---------------|--------------|----------------|----------------|
| TRADE UNION (ANNUAL) | R\$ 930.00 | R\$ 1,030.00 | R\$ 1,030.00 | R\$ 1,030.00 | R\$ 1,049.00 |
| PLR IHARA - Number of salaries distributed (before Control Items) | 3 salaries | 3.16 salaries | 1 salaries | 5 salaries + 1 | 5 salaries + 1 |

OWN EMPLOYEES. BY GENDER. AGE GROUP AND REGION - GRI 401-1

| | Total hiring number | New hiring rate (%) | Total number of dismissed | Rate of turnover (%) |
|-------------------------|---------------------|---------------------|---------------------------|----------------------|
| | | GENDER | | |
| Male | 115 | 79.31 | 94 | 81.03 |
| Female | 30 | 20.69 | 12 | 18.97 |
| TOTAL | 145 | 100.00 | 116 | 100.00 |
| | | AGE GROUP | | |
| Up to 25 years | 36 | 24.83 | 10 | 8.62 |
| Between 26 and 35 years | 54 | 37.24 | 54 | 46.55 |
| Between 36 and 45 years | 49 | 33.80 | 42 | 36.21 |
| Over 45 years | 6 | 4.13 | 10 | 8.62 |
| TOTAL | 145 | 100.00 | 116 | 100.00 |
| | | REGION | | |
| Southeast | 97 | 66.90 | 84 | 72.41 |
| Midwest | 20 | 13.79 | 18 | 15.52 |
| Northeast | 5 | 3.45 | 5 | 4.32 |
| South | 21 | 14.48 | 7 | 6.03 |
| North | 2 | 1.38 | 2 | 1.72 |
| TOTAL | 145 | 100.00 | 116 | 100.00 |



HEALTH **AND SAFETY**

GRI 403-2

At IHARA, employee health is seen as a priority issue and the company undertakes several actions in this regard. One of them is the daily performance of work gymnastics in all areas of the company, always accompanied by a physical educator. To ensure the well-being employees, the company also offers a room equipped for month to employees.

The company also maintains a modern gym for its employees, in its facilities. In addition to the various equipment aimed at the practice of physical activity, it counts on specialized professionals to attend all users, who undergo evaluation and receive an individual exercise program.

With its culture of proactivity for safety, in 2017 IHARA did not register any injuries, occupational diseases, lost days, absenteeism or work-related deaths. Some of the safety actions of the last year were the replacement of solvent for water in the composition of some products, the continuity of the 1200

Miles for Safety Project and the renewals of certifications ISO 9001, 14001 and OHSAS 18001, in its newest versions. The results of

the audits of certifications showed an 84% decrease in non-conformities compared to 2016.

INJURIES, OCCUPATIONAL DISEASES, LOST DAYS, ABSENTEEISM, AND WORK-RELATED DEATHS - GRI 403-2

| | 2015 | 2016 | 2017 |
|---------------------------------|-------|------|------|
| Accident frequency rate* | 2.40 | 0.88 | 0 |
| Number of occupational diseases | 0 | 0 | 0 |
| Gravity Rate** | 32.02 | 0.88 | 0 |
| Absenteeism | 1.24 | 0.64 | 0 |
| Number of deaths | 0 | 0 | 0 |

Note: * Accident frequency rate = injury rate

* Gravity rate = lost days rate

Injury rate: considered only accidents with remoteness, as in previous Reports.
The counting of lost days is performed according to the Regulatory Norm # 4: lost days x 1,000.000h/number of hours/men worked.

Among IHARA's initiatives for the safety of its employees is the 1200 Miles for Security Program, which since 2015 seeks to establish a proactive and preventive culture in the company, mobilizing concepts from the Health, Safety and Environmental Performance Matrix. The program is structured as a healthy and stimulating competition among employees over a 12-month period during which safety performance is measured and converted into miles. Each quarter, a champion team is determined, which is awarded in a special event, and at the end of the campaign a review of the criteria adopted, focusing on continuous improvement, proposing new challenges is carried out.

The 1200 Miles for Safety Program works with seven accident prevention tools that help to promote continuous improvement in the areas of health, safety and the environment. Worthy of mention is the Safety Dialogue, a brief daily meeting, at the beginning of the shift, with all the staff, dedicated to awakening the employees' attention and starting a safe work day. Another important tool is the Point to Point Lesson, a document developed by the team, which indicates the wrong and right procedure for each activity. It is also worth mentioning the 5S Program, which establishes five senses (use, organization, cleanliness, health and self-discipline) to maintain a safe attitude; in addition to training, the 5S Program promotes a monthly audit, which results in an action plan for identified deviations.

SUPPLIERS

GRI 102-9, GRI 408-1, GRI 409-1

IHARA has 480 suppliers ³ in its supply chain, having hired 160 of them in 2017. In that period, about US\$176 million were spent with payments to suppliers. The company's supply chain includes manufacturers and distributors of various chemical products, such as technical materials, inert materials, surfactants, solvents and emulsifiers, as well as distributors and manufacturers of rigid, flexible packaging, pallets and adhesive tapes.

In accordance with its Beliefs and Values, IHARA does not purchase products or services from suppliers that knowingly make use of the exploitation of child labor or keep workers in inhuman conditions. If the involvement with any of these situations is proven, the company breaks the relationship with the supplier, which is supported by standard clause of all its supply contracts.

SUPPLIERS EVALUATION

GRI 308-1, GRI 414-1

IHARA establishes internal supplier assessment procedures and, submitted 100% of its new suppliers assessments based quality, environmental, safety and occupational health, and to human rights related criteria.

The input supplier evaluation process includes quality testing of the material, completion of questionnaires on practices adopted in production and an audit performed by IHARA representatives. Critical suppliers, in addition to complying with all the homologation process in the first hiring, undergo periodic monitoring, in which documents, certifications, environmental conditions, controls and environmental monitoring of occupational health and safety, quality, etc., are monitored. Thus, IHARA guarantees the hiring of only new suppliers that meet its criteria, as well as the maintenance of the standards of already those homologated.



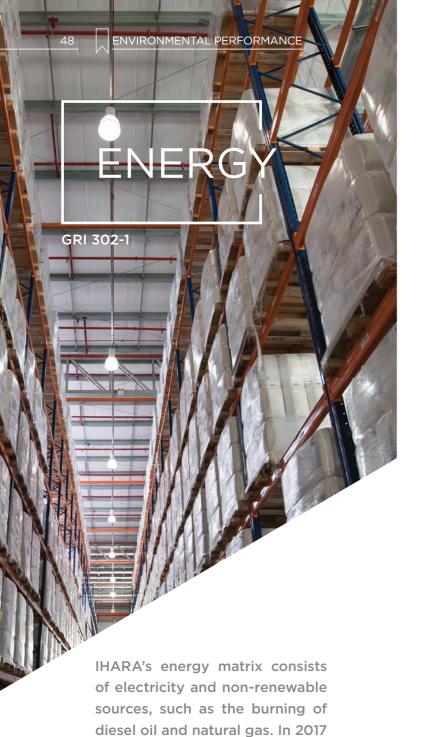
GRI 413-1

In 2017 IHARA carried out and supported several projects aimed at society, in areas of social assistance, culture and health, among others.

| INCENTIVE LAWS | 2017 PROJECTS | PLACE |
|---|---|-------------------------------|
| | Invernada Cultural de Tradições Gaúchas | South and Cerrado Region |
| | IHARA Festival of Japanese Culture and Food Trucks Meeting | State of São Paulo |
| | | Primavera do Leste/ MT |
| | IHARA Concert Second Edition | Maracaju/ MS |
| Rouanet Law and Audiovisual Law | IHARA Concert Second Edition | Não-me-toque/ RS |
| | | Sertãozinho/ SP |
| | Fundação Cultural Suábio-Brasileira | Guarapuava (PR) |
| | Annual Activity Plan 2018 - Parque Histórico de Carambeí | Carambeí (PR) |
| | 2018 Annual Activities Plan - Centro Cultural Castrolanda | Castro (PR) |
| | Complexo Pequeno Príncipe - Integral Health Project: humanized care and applied research in favor of children and adolescents health | Curitiba (PR) |
| | Recanto da Criança Association | Cascavel (PR) |
| | Ilso José Wedder Cultural and Assistance Center - Viver Project | Coxilha (RS) |
| | Associação Primaverense de Judô - Project Making Winners | Primavera do Leste (MT) |
| Municipal Council for the Rights of | Association of Parents and Friends of Exceptional Children (APAE) - Project Acquisition of a Cold Chamber | Silvânia (GO) |
| Children and Adolescents (CMDCA) / Child and Adolescent Support Fund | Espaço Pipa -Adoletá Project | Piracicaba (SP) |
| (FUNCAD) | Luar - Direito de Brincar Project | Votorantim (SP) |
| | Associação Centro-América de Karatê - Traditional Karatê-Dô Project: Sport and Citizenship Project | Cuiabá (MT) |
| | Association of Autistic Friends of Sorocaba (AMAS) - Psychomotricity and the Family Dynamics for Children with TEA (Autistic Spectrum Disorder) Project | Sorocaba (SP) |
| | Association Parents and Friends of Hearing-impaired Sorocaba (APADAS) - "Ora, direis ouvir estrelas" Project | Sorocaba (SP) |
| | Campinas Paralympic Association - Corrida pelo Verde Project | Piracicaba (SP) |
| Sports Incentive Law | Magnus Futsal | Sorocaba (SP) |
| 0,000.000.0000.0000 | Instituto Três Colinas de Esportes, Educação e Cultura (ITCE) - Sports and Health Project Phase IV - Somando para Multiplicar | Franca (SP) |
| | Lar de Idosos São Vicente de Paulo | Pato Branco (PR) |
| | Abrigo São Vicente de Paulo | Cascavel (PR) |
| Statute of the Elderly | Angelina Caron Hospital - Mais Saúde aos Idosos Project | Campo Grande do Sul (PR) |
| , | São José Hospital - Qualification Project for Elderly Care | Jaraguá do Sul (SC) |
| | Pella Bethânia Charitable Association – Convivendo e Aprendendo com Alegria Project | Taquari (RS) |
| | Rio Verde Cancer Hospital - Angélica Christian Foundation - Expansion Project | Rio Verde (GO) |
| | Vida e Saúde Hospital, from Associação Hospitalar Caridade Santa Rosa - Qualification and Access to Oncological Diagnosis Project | Santa Rosa (RS) |
| National Program of Support to Oncology Attention (PRONON) | UCS General Hospital - Fundação Universidade Caxias do Sul - Implementation Project of the Centro de Diagnóstico e Tratamento Cirúrgico Oncológico do Hospital Geral de Caxias do Sul | Caxias do Sul (RS) |
| | União Oeste Paranaense de Estudos e Combate ao Câncer (UOPECAN) - Acquisition of Radiotherapy Equipment Project for Hospital do Câncer de Cascavel | Cascavel (PR) |
| National Program to Support | Associação Cascavelense de Amigos de Surdos (ACAS) | Cascavel (PR) |
| the Health Care of Persons with Disabilities (PRONAS / PCD) | São Miguel dos Campos Association (ADEFSMIC) - Rehabilitating for Life Project | São Miguel dos Campos (AL) |
| | Association of Parents and Friends of Exceptional Children (APAE) | Votorantim (SP) |
| | Lar São Vicente de Paulo | Sorocaba (SP) |
| Donation | Instituto das Pequenas Missionárias de Maria Imaculada | São José dos Campos (SP) |
| | Lar da Mônica - Piedade | Piedade (SP) |
| | Doctors Without Borders | All over Brazil |

^{3.} In 2017 the suppliers of raw materials and packaging were considered. In 2016 we considered suppliers of raw material, packaging, consumables and services.





the company consumed 16,780 I

of diesel, 218,144 m³ of natural gas

and 6,762 MWh of electric power.

The consumption of diesel oil fell

1.87% in relation to last year, while

natural gas had a slight increase

compared to 2016.

The consumption of electricity in 2017 was also lower than in 2016, and this reduction was not greater just because of the production of the dispersible granules, which for the first year was made in a constant way. The electric energy used by IHARA is bought in the energy market and when not totally consumed, it is sold. In 2017 there was no surplus.

In relation to the consumption of energy for heating, natural gas is used for boiler feed and steam generation, whose consumption is informed above (see value referring to natural gas).

For refrigeration, air conditioners and chillers are used and the approximate amount of the different types of gases used in the year 2017 for the equipment was:

Cooling Gas R-22: 30.00 kg

Cooling Gas R-410: 38.00 kg

• Cooling Gas R-404: 18.00 kg

Cooling Gas R-407 C: 11.00 kg

• Cooling Gas R-134 A: 10.00 kg

There is no monitoring of the amount of steam generated and / or consumed by IHARA and there is no project forecast that allows measurements, according to costs and low consumption by the company.

ENERGY CONSUMPTION WITHIN THE ORGANIZATION - GRI 302-1

| | 2015 | 2016 | 2017 |
|-----------------------|------------|------------|------------|
| NON-RENEWABLE SOURCES | | | |
| Diesel fuel (I) | 6,000.00 | 17,100.00 | 16,780.00 |
| Natural gas (m³) | 358,657.00 | 210,392.04 | 218,144.00 |
| ELECTRICITY | | | |
| Electricity (MWh) | 7,230.93 | 7,164.00 | 6,762.00 |

EMISSIONS

GRI 305-1, GRI 305-2, GRI 305-3

Over the past year IHARA has prepared for the eighth time its inventory of greenhouse gas emissions, which is based on the GHG Protocol methodologies and highlights the Brazilian specifications present in it.

In 2017 the company issued 12,452 tCO2e, with 1,218.2 tCO2e for direct emissions (Scope 1) and 661.3 tCO2e for indirect emissions (Scope 2). Scope 3 emissions (other indirect emissions) were 10,572.7 tCO2e - always considering CO₂, CH₄, N₂O and HFC gases in the calculations. Regarding direct and indirect biogenic emissions, total emissions were 1,115.8 tCO2e.



DIRECT EMISSIONS OF GREENHOUSE GASES -SCOPE 1 (TCO2E) - GRI 305-1

| | 2015 | 2016 | 2017 | |
|---------------------------------------|----------|----------|----------|--|
| Direct gross greenhouse gas emissions | 2,287.90 | 1,292.80 | 1,218.20 | |
| Biogenic Emissions | 850.50 | 393.50 | 314.30 | |

INDIRECT EMISSIONS OF GREENHOUSE GASES -SCOPE 2 (TCO2E) - GRI 305-2

| | 2015 | 2016 | 2017 |
|--|--------|--------|--------|
| Indirect emissions of greenhouse gases | 911.10 | 592.90 | 661.30 |

OTHER INDIRECT GREENHOUSE GAS EMISSIONS -SCOPE 3 (TCO2E) - GRI 305-3

| | 2015 | 2016 | 2017 | |
|---|------------|----------|-----------|--|
| Other indirect greenhouse gas emissions | 383,655.00 | 9,090.80 | 10,572.70 | |
| Biogenic Emissions | 710.60 | 732.60 | 801.50 | |

GREENHOUSE GAS EMISSIONS, BY SCOPE (%)



WATER AND EFFLUENTS

WATER

GRI 303-1, GRI 303-3

In 2017 IHARA's absolute water consumption was 117,764.55 m³, with a 45% reduction in relation to 2016.

The water supply of the company was guaranteed mainly by surface capture (64%), followed by groundwater abstraction (31%), with a small share of the municipal water supply network (5%).

WATER WITHDRAWN, BY SOURCE (M3) - GRI 303-1

| | 2015 | 2016 | 2017 |
|---|------------|------------|------------|
| Surface water | 369,600.00 | 169,956.59 | 75,039.75 |
| Subterranean water | 42,443.49 | 38,952.00 | 36,208.80 |
| Service of municipal supply or other services | 5,343.00 | 5,107.00 | 6,516.00 |
| TOTAL | 417,386.49 | 214,005.09 | 117,764.55 |

As for water reuse and recycling, in 2017, IHARA reached a level of 1,704.16 m³, which represents 1.45% of the total water used to carry out its activities. A project to increase water reuse points is being implemented. It is expected to be completed by March 2018.

REUSED WATER - GRI 303-3

| | 2015 | 2016 | 2017 |
|----------------|----------|----------|----------|
| Volume (m³) | 3,179.00 | 2,230.06 | 1,704.16 |
| Percentage (%) | 0.76 | 1.04 | 1.45 |

EFFLUENTS

GRI 306-1

IHARA carries out the monitoring of its effluents by means of hydrometer readings and flow meters, recording the data in control worksheets. In the case of reverse osmosis waste and liquid wastes of low

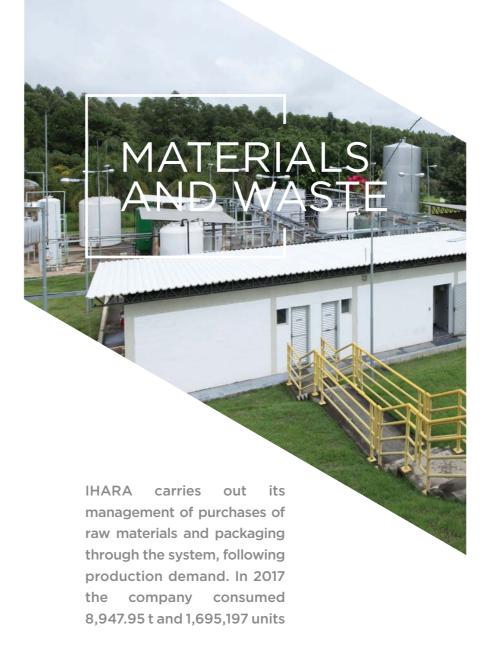
contamination, the control is done by weighing the dispatched trucks. Effluents contaminated with solvents and oils, not subject to internal treatment, are sent for coprocessing.

In 2017 the company was able to reduce the generation of industrial and biological effluents by 45% in relation to the previous year.

EFFLUENTS - GRI 306-1

| | DESTINATION | 2015 | 2016 | 2017 |
|--|--------------------|----------|----------|----------|
| Industrial effluent (m³) | Internal treatment | 8,594.00 | 6,609.40 | 5,877.27 |
| Reverse Osmosis Reject (t) | External treatment | 5,164.48 | 5,113.71 | 3,104.42 |
| Saline solution (t)* | External treatment | 1,858.83 | - | - |
| Liquid wastes of low contamination (t) | Coprocessing | 906.89 | 234.17 | 381.75 |

^{*} IHARA has not been generating saline solution since August 2015.



of non-renewable materials. Regarding renewable materials, in the last year the company consumed 3,426,859 units.

IHARA's waste management is carried out through control and indicators sheets, all of which are shipped by type and destination. In 2017 the company discarded 6,143.28 t of waste, reducing by 1,816.11 t the total waste. The main material discarded were effluents, which amounted to 3,271.22 t.

GRI 301-1, GRI 306-2

RENEWABLE MATERIALS USED - GRI 301-1

| MATERIAL NAME | MATERIAL TYPE | 2016 Volume/weight | 2017 Volume/weight |
|-----------------------------------|--|-----------------------|-----------------------|
| Recycled plastic jerrycans (unit) | Recycled packaging / jerrycans, used in the packaging of finished products. | 75,920 | 120,120 |
| Recycled plastic covers (unit) | Recycled covers, used in the closing of jerrycans of packed finished products. | 1,768,400 | 3,306,739 |

NON-RENEWABLE MATERIALS USED

| MATERIAL NAME | MATERIAL TYPE | 2016 Volume/weight | 2017 Volume/weight |
|---|---|-----------------------|-----------------------|
| Amine ethoxylated grease (t) | Raw material based on non-ionic surfactants, used to manufacture finished products. | 1,297.18 | 1,093.02 |
| Mixture of ethoxylated fatty alcohol esters (t) | Raw material | 513.32 | 896.13 |
| Monoisopropylamine (t) | Raw material for the manufacture of finished herbicide product. | 1,767.30 | 1,569.00 |
| Mineral oil (t) | Raw material used in the finished product composition. | 5,638.91 | 4,724.40 |
| Xylol (t) | Solvent used in the manufacture of finished products. | 1,066.15 | 665.40 |
| Bottles and plastic jerrycans (unit) | Mono and Coex jerrycans of 5 and 20 l; Mono and Coex jars of 250 ml and 1 l. | 3,567,688 | 1,695,197 |



WASTE GENERATED BY TYPE AND METHOD OF DISPOSAL - GRI 306-2

| TYPE OF WASTE | DISPOSITION METHOD | | Quantity (t) | | |
|--|---|-----------|--------------|----------|--|
| TYPE OF WASTE | DISPOSITION METHOD | 2015 | 2016 | 2017 | |
| Contaminated packaging, asbestos tiles, among others | Class I landfill | 216.99 | 344.52 | 268.46 | |
| Solid waste, household waste and rubble | Class II landfill | 145.19 | 161.3 | 417.62 | |
| Ambulatory waste | Ambulatory waste autoclave | 0.01 | 0.01 | 0.01 | |
| Organic waste | Internal composting of organic waste | 7.31 | 0.00 | 4.61 | |
| Effluent treatment plant sludge, effluents (solvents), complementary packaging and synthetic organic waste (ROS) | Coprocessing | 1,320.67 | 360.62 | 487.85 | |
| Hazardous waste and agricultural pesticides | Incineration | 22.19 | 55.80 | 122.66 | |
| Lamps, drums and plastic packaging | Class I Recyclable Waste | 430.72 | 468.53 | 445.73 | |
| Paper, plastics and wood | Class II Recyclable Waste | 1,146.17 | 1,106.58 | 1,125.12 | |
| Rejection of osmosis and effluent / biological sludge | External treatment (effluent treatment plant) Class II | 7,657.71 | 5,462.03 | 3,271.22 | |
| TOTAL | | 10,946.96 | 7,959.39 | 6,143.28 | |

BIODIVERSITY



SIGNIFICANT IMPACTS OF ACTIVITIES, PRODUCTS AND SERVICES ON BIODIVERSITY, AND THE RESPECTIVE ACTIONS OF THE COMPANY - GRI 304-2

| POTENTIAL IMPACT | IHARA ACTIONS |
|-------------------|--|
| Pollution | Incorrect use of pesticides can cause contamination of air and surface and groundwater water, negatively impacting biodiversity. To manage these risks, IHARA promotes various educational actions. Special mention should be made of projects such as Cultivida, which in 2017 focused on the free distribution of thousands of PPE to small farmers, and Programa 7 (7 Program), where IHARA's technical sales team carries out demonstration of the effectiveness of its products with a focus on the appropriate technical use and sustainable portfolio growth. |
| Species reduction | Suppression of vegetation can reduce wildlife habitat and provide for other complications, such as erosion events and worsening water quality. To ensure due care for regional biodiversity, IHARA preserves an area of 46.63 ha of Legal Reserve and 24.80 ha of Permanent Preservation Area on its property. Initiatives such as these promote adequate preservation in their area of action and spread the importance of caring for the environment. |



56 ABOUT THE REPORT

This is the ninth Sustainability Report published by IHARA, presenting to the public its environmental, social, economic-financial and organizational profile information for the entire year 2017. It is based on the guidelines of the Global Reporting Initiative (GRI), Standards, in its "Essential" option.

With an annual emission cycle, the last report was for the entire year 2016. The company chose not to carry out an external verification of this document.

In order to define the content of this report, IHARA carried out a consultation with its stakeholders in 2015 and prepared a Materiality Matrix, presented below.

The company offers the following relationship channel for contacts related to IHARA 2017 Sustainability Report: sustentabilidade@ ihara.com.br. Previous reports are available for viewing or download on the website: http://www.sustenteihara.com.br/ihara_sustente/relatorio-sustentabilidade/.



MATERIAL THEMES

GRI 102-40, GRI 102-42, GRI-102-43, GRI 102-44, GRI 102-46, GRI 102-47

In order to define the content of its Sustainability Report (and its respective GRI indicators), IHARA carried out a structured process of stakeholder consultation in 2015, culminating in the elaboration of its Materiality Matrix. Thus, it was able to know the issues of greater relevance for the organization and its stakeholders.

The process was initiated by the elaboration and subsequent application of an online materiality questionnaire, addressing three major themes - Environment, Value Chain and Economic / Products - subdivided into seven subjects, to be ordered by respondents from the most to the least relevant. Three strategic stakeholders were selected to participate in the process: internal public, suppliers and customers. This choice was based on the impact of the company's activities, products and services, as well as its expectations, interests and capabilities, on these audiences.

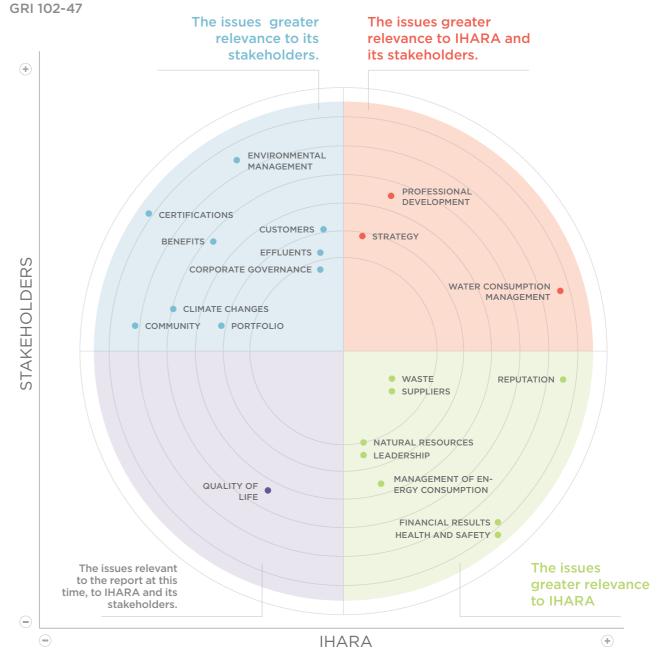
After the Materiality Matrix was elaborated, the company carried out a survey of all GRI indicators related to the material aspects identified, defining the indicators that IHARA understands as important for its business. Thus, the set of indicators reported in this report was established.

STAKEHOLDERS ENGAGEMENT

GRI 102-40, GRI 102-43

In 2017 IHARA carried out a number of written engagement projects aimed at the internal public, farmers, customers and consumers - such as the Sustainability Committee, the IHARA Sustainability Program and the Cultivated project.

MATERIALITY MATRIX





The issues in the upper left and lower right are those whose priority is seen differently by IHARA and its stakeholders, pointing out the need for an analysis.

GRI 102-46, GRI 103-1, GRI 103-2, GRI 103-3

| Material topics | Limit: where the impact occurs | Description of material themes | IHARA Management approach | Evaluation of the management approach |
|---------------------------------|-----------------------------------|--|--|---|
| Strategy | Material within the organization. | Know IHARA's growth strategy and its long-term vision. | IHARA's business strategy is to deliver solutions and invest in research and development to constantly launch products that meet the complex needs of agriculture, with productivity and sustainability. Its management tool is the Objectives and Goals Panel, which is the responsibility of the Financial area. It includes all the indicators deployed from the corporate strategy for the other directories: Presidency, Commercial, Marketing, Technical, Industrial and Financial Directories. These indicators are defined once a year, according to the contribution of each area to the achievement of the corporate guideline. Some of them can be highlighted: sales target, margin, market share, productivity, profitability of applications, hedge, debt, expense reduction, new product development and record keeping. The Objectives and Goals Panel is presented monthly at the Board of Directors' meeting, being part of the constant monitoring of each area manager. | The strategic indicators are deployed by area, with periodic monitoring of Senior Management, so that monitoring and intervention are timely when necessary. This control is the driver so that the established goals are achieved. |
| Professional development | Material within the organization. | How IHARA values its employee, planning trainings, strengthening skills and providing a motivating work environment. | IHARA's human resources management is monitored by the Department of Human Development, which holds periodic meetings with managers in each area, using the One Page Report (OPR) approach. This approach uses the concept Knowledge, Skill and Attitude (CHA): while the Knowledge and Skill issues are worked out by the Human Development Department through training, Attitude is managed and monitored by managers. IHARA offers training to all its employees, ranging from the basic training required to perform the function to the technical and behavioral training necessary to achieve organizational goals and individual professional development. | In order to promote the development of its employees, the Human Development Department works closely with each manager. Through the Annual Training Plan, IHARA performs an annual mapping of the training needs of its various areas, followed by monthly monitoring. |
| Management of water consumption | Material within the organization. | IHARA water consumption monitoring actions. | The management of water consumption is a topic widely discussed at IHARA. It is monitored and evaluated weekly by the Environment area, which reports results every month to the Top Management, with definitions of causes and actions for positive and / or negative results. The established target for the reduction of water consumption is 10% in relation to the previous year. This is measured in index, that is, total water abstracted (for use in utilities - consumptions subject to reduction actions) divided by the volume produced. According to the results, the Environment area, together with the Sustainability Committee, defines improvement projects, which are presented to the Senior Management to show the gains and obtain authorization for implementation. | The management of water consumption indicators is evaluated monthly by the Senior Management, in addition to being monitored and discussed every three months with the Sustainability Committee. Based on periodic measurements, causes and actions are defined to achieve established goals and continuous improvement. |

GRI CONTENT INDEX

GRI 102-55

| RI Standards | Disclosure | | Remarks | Page |
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| RI 101: FOUNDAT | ION 2017 | | | |
| ENERAL DISCLO | SURES | | | |
| | ORGANIZA | ATIONAL PROFILE | | |
| | GRI 102-1 | Name of the organization | | 6 |
| | GRI 102-2 | Activities, brands, products, and services | | 6, 16, 1 |
| | GRI 102-3 | Location of headquarters | | 6, 63 |
| | GRI 102-4 | Location of operations | | 6 |
| | GRI 102-5 | Ownership and legal form | | 6 |
| | GRI 102-6 | Markets served | | 9 |
| | GRI 102-7 | Scale of the organization | | 8, 29 |
| | GRI 102-8 | Information on employees and other workers | | 36 |
| | GRI 102-9 | Supply chain | | 44 |
| | GRI 102-10 | Significant changes to the organization and its supply chain | In 2017 there were no changes regarding size and structure. The expansion of the Synthesis production plant was started and there was a great contracting of suppliers for the expansion. | |
| | GRI 102-11 | Precautionary Principle or approach | | 26 |
| | GRI 102-12 | External initiatives | There are no initiatives in this regard. | |
| | GRI 102-13 | Membership of associations | | 15 |
| | STRATEGY | | | |
| | GRI 102-14 | Statement from senior decision-maker | | 4 |
| | GRI 102-15 | Key impacts, risks, and opportunities | | 4 |
| I 102: | ETHICS AN | ID INTEGRITY | | |
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| | GRI 102-40 | List of stakeholder groups | | 56, 57 |
| | GRI 102-41 | Collective bargaining agreements | | 36 |
| | GRI 102-42 | Identifying and selecting stakeholders | | 56 |
| | GRI 102-43 | Approach to stakeholder engagement | | 56, 57 |
| | GRI 102-44 | Key topics and concerns raised | | 56 |
| | REPORTIN | G PRACTICE | | |
| | GRI 102-45 | Entities included in the consolidated financial statement | s IHARA has no subsidiaries. | |
| | GRI 102-46 | Defining report content and topic Boundaries | | 56, 58 |
| | GRI 102-47 | List of material topics | | 56, 57 |
| | GRI 102-48 | Restatements of information | In 2017 there was no reformulation of information. | |
| | GRI 102-49 | Changes in reporting | In 2017 there was no reformulation of information. | |
| | GRI 102-50 | Reporting period | | 55 |
| | GRI 102-51 | Date of most recent report | | 55 |
| | GRI 102-52 | Reporting cycle | | 55 |
| | GRI 102-53 | Contact point for questions regarding the report | | 55, 63 |
| | GRI 102-54 | Claims of reporting in accordance with the GRI Standards | | 55 |
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| GRI Standards | Disclosure | | Remarks | Page |
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| APPROACH 2017 | GRI 103-3 | Evaluation of the management approach | | 58 |
| GRI 102: STRATEGY | GRI 102-14 | Statement from senior decision-maker | | 4 |
| GRI 102: ETHICS | GRI 102-15 | Key impacts, risks, and opportunities | | 4 |
| AND INTEGRITY | GRI 102-16 | Values, principles, standards, and norms of behavior | | 12, 28 |
| GRI 102: GOVERNANCE | GRI 102-18 | Governance structure | | 25 |
| GRI 201: | GRI 201-1 | Direct economic value generated and distributed | | 32 |
| ECONOMIC PERFORMANCE | GRI 201-2 | Financial implications and other risks and opportunities due to climate change | | 26 |
| | GRI 202-1 | Ratios of standard entry level wage by gender compared to local minimum wage | | 40 |
| GRI 202: MARKET PRESENCE | GRI 202-2 | Proportion of senior management hired from the local community | IHARA does not have an indicator for control and management of local employees. However, when opening an opportunity or vacancy, prioritizes the hiring of candidates who are from the city of Sorocaba and nearby regions. If no professionals are found compatible with the profiles required for the existing vacancies, the candidate is questioned about the feasibility of moving the residence. | |
| MANAGEMENT OF \ | | | | |
| GRI 103: | GRI 103-1 | Explanation of the material topic and its Boundary | | 58 |
| MANAGEMENT APPROACH 2017 | GRI 103-2 | The management approach and its components | | 58 |
| APPROACH 2017 | GRI 103-3 | Evaluation of the management approach | | 58 |
| GRI 303: WATER | GRI 303-1 GRI 303-2 | Water withdrawal by source Water sources significantly affected by withdrawal of water | Regarding the availability of groundwater from water sources, no database was found to assess its significance. | 50 |
| , | GRI 303-3 | Water recycled and reused | | 50 |
| PROFESSIONAL DE | VELOPMEN. | | | |
| GRI 103: | GRI 103-1 | Explanation of the material topic and its Boundary | | 58 |
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| | GRI 404-1 | Average hours of training per year per employee | | 38, 39 |
| GRI 404: TRAINING | GRI 404-2 | Programs for upgrading employee skills and transition assistance programs | | 38 |
| THE EDUCATION | GRI 404-3 | Percentage of employees receiving regular performance and career development reviews | | 39 |
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| SPECIFIC STANDARDS | | | | | | | | |
| ECONOMIC STANDARDS | | | | | | | | |
| GRI 205: ANTI-CORRUPTION | GRI 205-1 | IHARA has only one business unit in Sorocaba. The unit was subjected to risk assessments related to corruption, which obtained the following results: 1 - Process: Relationship with governmental / regulatory bodies 2 - Risk: Unethical behavior in relation to regulatory agencies in the product registration process. All identified corruption risks were classified as low risk, considering mainly the controls that are established in the company, in addition to not having identified any case on this topic. Based on the risks, policies on conduct in the negotiations were developed; Code of Conduct of the Manager, based on Law No. 12,846, of 2013; Policy of Conduct with Regulatory Bodies and Government. In addition, systemic controls and approval of payments to suppliers. | | | | | | |
| systemic controls and approval of payments to suppliers. ENVIRONMENTAL STANDARDS GRI 301: | | | | | | | | |
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| CDI 70C | GRI 305-3 | Other indirect (Scope 3) GHG emissions | 49 49 | | | | | |
| GRI 306: EFFLUENTS AND | GRI 306-1 | Water discharge by quality and destination | | 50 | | | | |
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| GRI 401: | GRI 401-1 | New employee hires and employee turnover | | 40, 41 | | | | |
| EMPLOYMENT | GRI 401-2 | Benefits provided to full-time employees that are not provided to temporary or part-time employees | | 40 | | | | |
| GRI 403: OCCUPATIONAL HEALTH AND SAFETY | GRI 403-2 | Types of injury and rates of injury, occupational diseases, lost days, and absenteeism, and number of work-related fatalities | | 42, 43 | | | | |

| GRI Standards | Disclosure | | Remarks | Page |
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| GRI 408: CHILD LABOR | GRI 408-1 | Operations and suppliers at significant risk for incidents of child labor | Remarks | 44 |
| GRI 409: FORCED OR COMPULSORY LABOR | GRI 409-1 | Operations and suppliers at significant risk for incidents of forced or compulsory labor | | 44 |
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| GRI 414: SUPPLIER SOCIAL ASSESSMENT | GRI 414-1 | New suppliers that were screened using social criteria | | 44 |
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| HEALTH AND SAFETY | GRI 416-2 | Incidents of non-compliance concerning the health and safety impacts of products and services | | 16 |
| GRI 417: MARKETING AND LABELING | GRI 417-1 | Requirements for product and service information and labeling | | 20 |
| GRI 419: SOCIOECONOMIC COMPLIANCE | GRI 419-1 | Non-compliance with laws and regulations in the social and economic area | There was no payment of fines related to non-compliance with laws and / or regulations in the social and economic areas in the year 2017. | |

CREDITS

GRI 102-3, GRI 102-53

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